

This Manual is provided by  
***CBTricks.com***

**Someone who wanted to help you repair your equipment put together this information.**

**Seiki HA-23C Owner's Manual**

If you would like to help us put more manuals online support us.

**If you would like to help with this project let us know.**

Supporters of CBTricks.com paid for the hosting so you would have this file.

CBTricks.com is a non-commercial personal website was created to help promote the exchange of service, modification, technically oriented information, and historical information aimed at the Citizens Band, GMRS (CB "A" Band), MURS, Amateur Radios and RF Amps.

CBTricks.com is not sponsored by or connected to any Retailer, Radio, Antenna Manufacturer or Amp Manufacturer, or affiliated with any site links shown in the links database. The use of product or company names on my web site is not endorsement of that product or company.

If your company would like to provide technical information to be featured on this site I will put up on the site as long as I can do it in a non-commercial way.

The site is supported with donation from users, friends and selling of the Galaxy Service Manual CD to cover some of the costs of having this website on the Internet instead of relying on banner ads, pop-up ads, commercial links, etc. Thus I do not accept advertising banners or pop-up/pop-under advertising or other marketing/sales links or gimmicks on my website.

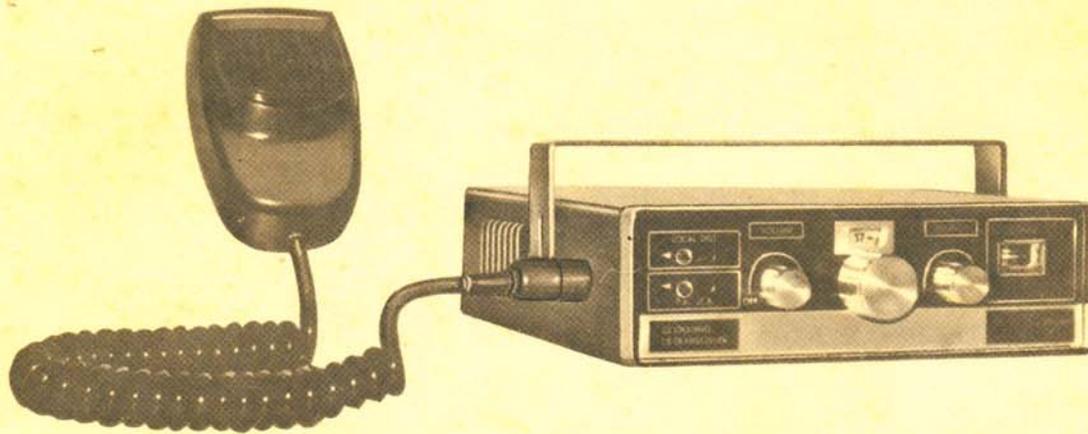
ALL the money from donations is used for CBTricks.com I didn't do all the work to make money (I have a day job). This work was not done for someone else to make money also, for example the ebay CD sellers.

All Trademarks, Logos, and Brand Names are the property of their respective owners.  
This information is not provided by, or affiliated in any way with any radio or antenna Manufacturers.

**Thank you for any support you can give.**

# SEIKI HA-23C

23-Channel Mobile Citizens Band 5 watt Transceiver



**OWNER'S MANUAL**

## **GENERAL INFORMATION**

This unit is a transmitter and receiver designed for use in class "D" operation in the 27MHz Citizens Radio Service. Rules part 95 of FCC regulations defines operation in this service and the licensee is required to read and understand these regulations before operating this unit.

Part 95 regulations are available from the Superintendent of Documents, Government Printing Office, Washington D.C. 20402. You are also required to complete F.C.C. form 505 and submit it to the F.C.C. in order to obtain license to operate this unit. It is illegal to operate the transmitter section of this unit prior to receiving a valid station license.

## **GENERAL DESCRIPTION**

### **OUTLINE**

This unit is an extremely compact all solid state 2-way radio providing 23 crystal-controlled transmit and receive channels in the 27MHz citizens band. Apart from communication use, this unit has an additional feature as a Public-Address Amplifier. Latest technique ensures reliable, trouble-free performance which will be found in the provisions following and further technical instruction described in this operation manual.

### **EQUIPMENT LIST**

This unit consists of the following:

Unit, self-contained speaker and crystals.

Microphone, (curl cord with plug)

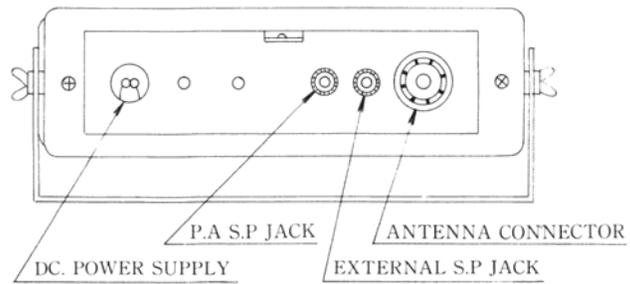
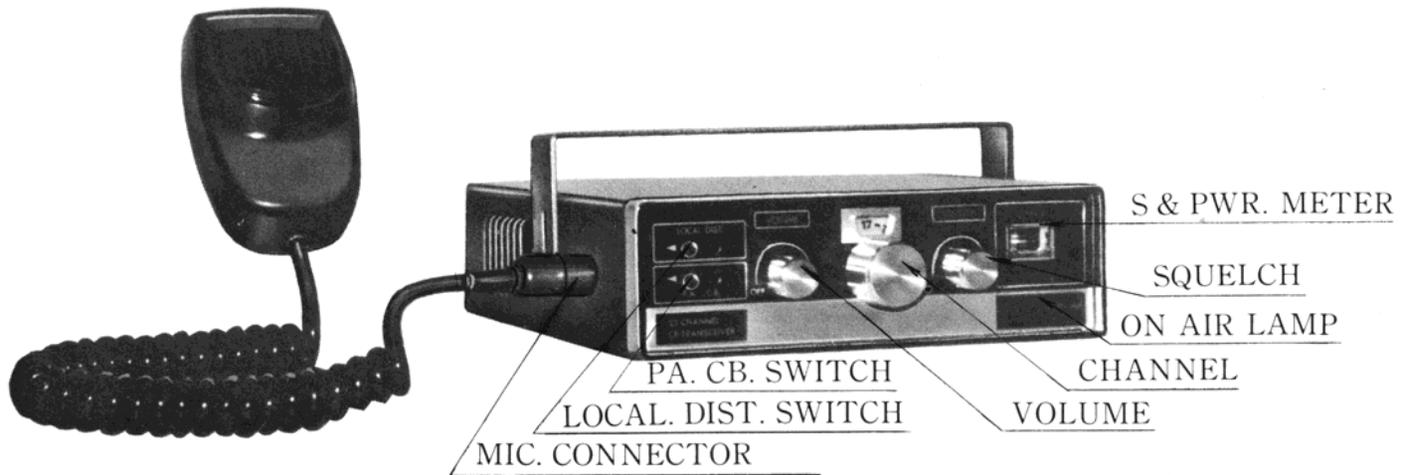
Mounting bracket.

Fuse (2A) 2 pcs.

Instruction manual.

### **NOTE:**

Antenna shall be of type accepted for use in mobile and or base station.



## OPERATION

### PRE-CAUTION

- a) Polarity check
- b) Never attempt to transmit without antenna connection properly made.
- c) PA/CB switch: Make sure switch is placed on CB side. PA is for public address only.

### INSTALLATION

As supplied with mounting bracket and other hard ware, installation is simply made however care must be taken as following procedure.

- a) Select the place with front control panel facing you.
- b) Position should not disturb driver or operator.
- c) Do not place near to heater ducts and or outlet of air conditioner.
- d) Mounting place should not be effected by water and dust problems.
- e) Prior cable connection, make sure to determine polarity of the cables Red(+) Black(-) and vehicle has a negative or positive ground electrical system.

Wrong wiring will blow fuse (2A) placed in the cable for protection of internal damages.

Do not attempt to insert the fuse more than 2A. Make sure to observe the input power voltage should be 12V DC.

- f) Antenna must be of type accepted by FCC. Antenna installation is very important to obtain satisfactory communication.

### STAND BY

- a) Turn "Volume" knob on the front panel to the clock wise direction until click noise is heard and meter and channel indicator lamps are lit.
- b) Squelch control knob: Turn fully to the counter clockwise.
- c) Turn volume control slowly to the clockwise until you will start to hear sound from speaker or you may hear others transmitting signals, then place volume control in most audible position.

- d) Then turn squelch control slowly to the clockwise direction until you hear suddenly no sound, which is the position the squelch is set on. As further turning of squelch will not activate unless extremely large input power is received, Ideal position is where noise suddenly disappeared.

### **TRANSMISSION**

- a) Connect the microphone to the input positioned at the left side of the unit.
- b) Make sure to observe the antenna cable connection is firmly made to the jack "Ant"
- c) To transmit, press the push-to-talk switch with approximately 5cm distance. For monitoring, confirm that the red indicator lamp "ON-Air" is lit also "S" meter should be on work.

### **CHANNEL SELECTOR**

The number through the window on top of the channel switch shows which channel is under operation. Reference for the channels and frequencies, refer attached chart. Desired channel can be selected by rotating the channel knob.

### **EXTERNAL SPEAKER**

Due to the limited space, the unit incorporates smaller size speaker. However speaker will deliver sufficient power. It is suggested to use external speaker when communication take place where excessive back ground noise exists. For connection of the external speaker be sure to use the connecting plugs supplied with the unit and plug it to the position marked "EXT-SP" on the back panel.

### **PUBLIC ADDRESS (P.A.)**

For operation as P.A., connect speaker to the JACK marked "PA-SP" on the back panel. Place the CB/PA switch on PA position, then the unit is ready for P.A. amplifier.

### **LOCAL-DISTANCE SWITCH**

This switch is provided for emphasizing better receiving. It will effect on position "Local" when communicating with short distance where back ground noise is excessively high.

## TECHNICAL PERFORMANCE

### GENERAL

- 1) Frequency range : 23 channels, between 26.965MHz/27.255MHz
- 2) Type of emission : A3
- 3) Microphone : 600 ohm
- 4) Power supply : 12V DC, negative or positive ground, contained "Polarity protector"
- 5) Power consumption : Receive (Squelch ON) approx. 200mA  
Transmit (Max modulation) approx. 1,500mA
- 6) Operating condition :
  - a) Ambient temperature :  $-10^{\circ}\text{C} - +50^{\circ}\text{C}$
  - b) Relative humidity :  $+40^{\circ}\text{C}$  95% or less
  - c) Power variation : 11V – 15V
- 7) Dimensions and weight
  - a) Dimension : 170W x 53H x 210D (m/m)
  - b) Weight : approx. 1.6Kg

### TRANSMITTER

- 1) Frequency stability : 0.005% or less ( $-30^{\circ}\text{C} - 50^{\circ}\text{C}$ )
- 2) RF output : 4W max.
- 3) Modulation : 95%
- 4) Harmonics and spurious emission : 50db or more below carrier level
- 5) Antenna terminal : 50 ohm resistive

## RECEIVER

- |                        |   |
|------------------------|---|
| 1) Sensitivity         | : 0.5 $\mu$ V for 10db S/N (30% 1KHz mod.)                                  |
| 2) Selectivity         | : 6db bandwidth: 5.5KHz minimum<br>Adjacent channel rejection: 50db minimum |
| 3) Spurious rejection  | : 50db minimum  |
| 4) AGC characteristics | : Within 10db AF variation for 2 $\mu$ V–0.1V RF input                      |
| 5) Squelch             | : Minimum sensitivity: 0.3 $\mu$ V  |
| 6) Audio output        | : 3W  |
| 7) Speaker             | : 2" x 3" Oval dynamic 8 ohm  |

## ADJUSTMENT AND CHECK OUT

### PRE-CAUTION IN ADJUSTMENT

As mentioned, this unit is designed to comply with the rules part 95 of the FCC, it is important that servicing must be conducted by qualified servicemen with appropriate test equipment as it may not be only properly repaired but also may disturb others operators by transmitting with improperly aligned oscillator.

### TUNE-UP PROCEDURE

Alignment procedures are as follows:

- a) Transmitter alignment:  
Connect 50 ohm dummy load with antenna terminal.
- b) Repeated test tune up is recommended as per instruction given in the Tune up procedure table.
  - 1) Pull-out the chassis toward the front panel after removing 2 screws on the back panel.
  - 2) Connect 50 ohm dummy load to the antenna terminal.

- 3) Power consumption under normal operation:
  - Reception (Squelch on) . . . . . 200mA approx.
  - Transmission (Non mod.) . . . . . 800mA approx.
  - Transmission (Full mod.) . . . . . 1,300mA approx.
- 4) Maximum modulation degree is tuned at 90% and the level setting for the Over Modulation Protector should be performed by VR5.
- 5) Standard modulated input for the microphone (50% mod.) is 2mV/600 ohm at 1KHz.
- 6) Alignment of the squelch. Turn the squelch knob to max. position, set VR3 at the point when the squelch opens while tuning VR3 feeding 40db input from SSG which is connected to the antenna terminal. Then remove the input signal and turn the squelch knob full position toward counter-clockwise direction whereby you will hear noise from the speaker. Further, turn knob slowly toward clock-wise direction approximately 1/3 position whereby the squelch is ready to activate. Fix the squelch knob firmly at this point and check whether squelch is properly working by feeding 0db input signal thru SSG.
- 7) Indicator setting
  - i) RF output  
Set the meter reading shows on 2/3 position by VR6 when transmitting thru 50 ohm dummy load.
  - ii) "S Meter"  
Set the meter reading shows on 3/4 position by VR1 feeding 90db SSG output when receiving.

### ADJUSTMENT AND CHECK OUT OF TRANSMITTER SECTION

	Item	Adjusting Point	Measuring Point	Adjusting Measuring Value	Measuring Instrument
1	Oscillator (37MHz)	L6	TP-6	Set the channel on Ch.23. Align L6 until Freq. Counter accurately shows 37.850MHz when VTVM is in full scale reading and fix L6. Standard voltage of TP-6 is 0.8-0.9V.	Freq. counter RF VTVM
2	Mixer	L11 L12	TP-4	Set the channel on Ch.9. Align L11, L12 until the VTVM on TP-4 points full scale reading. Standard voltage of TP-4 is 0.35V.	RF VTVM
3	Exciter	L13 L14	TP-5	Set the channel on Ch.9. Align L13, L14 until obtain maximum current connecting DC current meter to TP-5. Standard current at TP-5 is 0.4 Amp.	DC current-meter
4	Power amp.	L15 L6	Ant. terminal	Align L15, L16 to obtain maximum reading of the dummy load which is connected to the antenna terminal. L13, L14 to be also aligned to obtain the above result. Standard out is 3-3.2W.	50 ohm dummy load

	Item	Adjusting Point	Measuring Point	Adjusting Measuring Value	Measuring Instrument
5	Modulation	VR5	Ant. terminal	Feed 2.5KHz AF Oscillator output to the microphone and tune up AF input level until 50% modulation wave is seen through oscilloscope. Increase AF input level 16db (6 times) at 50% modulation. Align VR5 and fix when modulation degree will not exceed 90%. Standard AF input level at 50% modulation is approx. 2mV/600 ohm.	AF oscillator oscilloscope AF VTVM

Note:

1. All tune-up are performed at channel 9 except 37MHz oscillator at 23 Ch.
2. The polarity of every measuring points are plus(+) except TP-5.
3. The polarity of TP5 is (–) at choke coil, CH3 and (+) at power source.
4. TP-7 is minus(–).

### ADJUSTMENT AND CHECK OUT OF RECEIVER SECTION

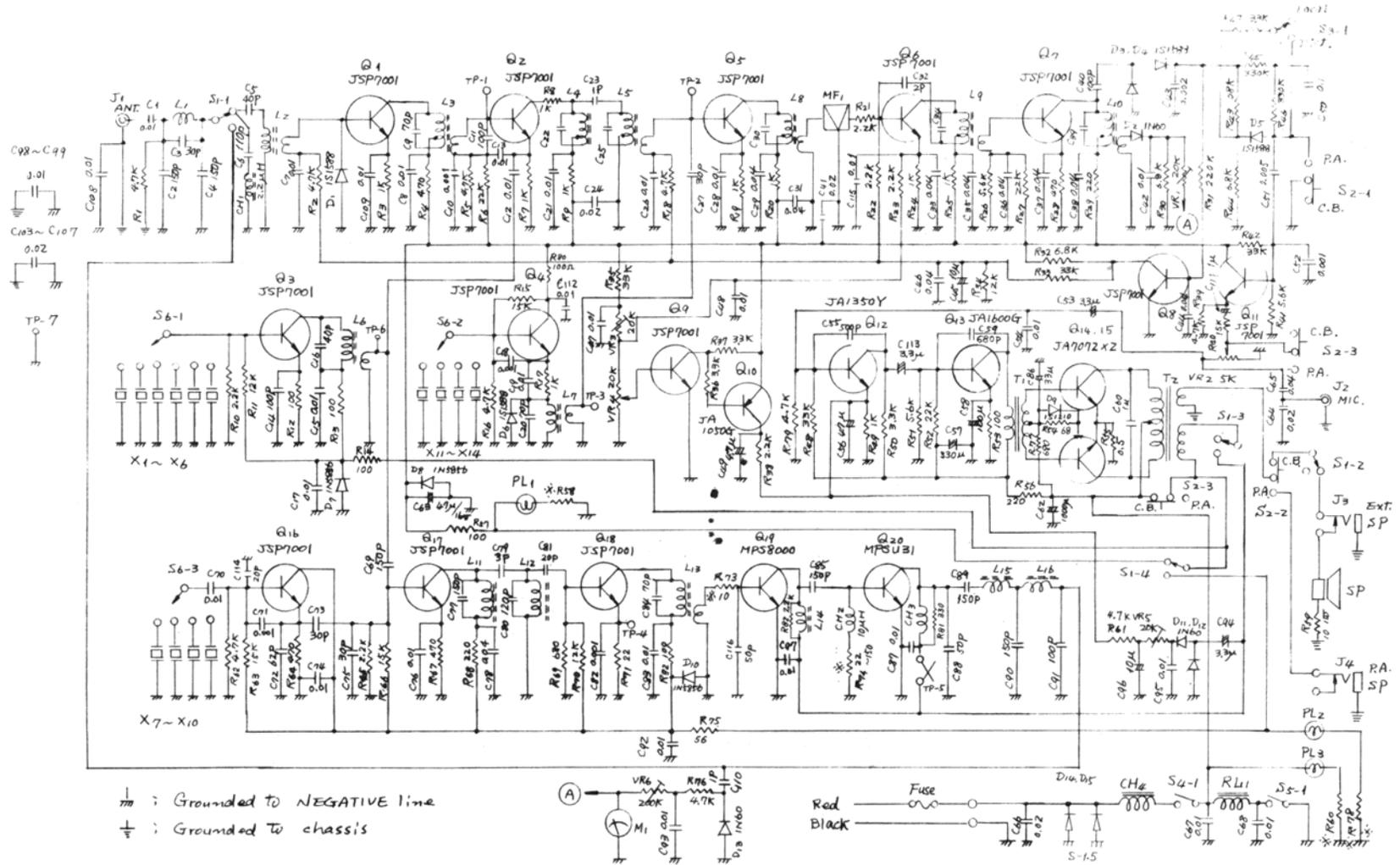
	Item	Adjusting Point	Measuring Point	Adjusting Measuring Value	Measuring Instrument
1	AF Amplifier	None	Speaker terminal (J3)	Check the wave and output voltage of the speaker terminals feeding with approx. 10mV signal to the both inputs of VR2. The output voltage is approx. 3V. It is satisfactory if no remarkable distorted wave is found. Speaker (8 ohm)	AF oscillator VTVM oscilloscope
2	2nd IF	L8 L9 L10	J3	Accurately align SSG freq. to 455KHz and feed 20db output power, at 30% modulation from TP-2. Align L8 - L10 until obtain maximum AF output. It is normal, circuits thereafter the 2nd IF, if AF output at J3 reads 3V/8 ohm when the input at TP-2 lowered to 15db.	SSG, VTVM, oscilloscope
3	2nd Local oscillator (10MHz)	L7	TP-3	Set the channel on Ch.9. Connect Freq. Counter and VTVM to TP-3. Align L7 and after VTVM indicates max. position and Freq. Counter accurately points 10.180MHz. Standard voltage at TP-3 is 0.4-0.6V.	Freq. Counter VTVM

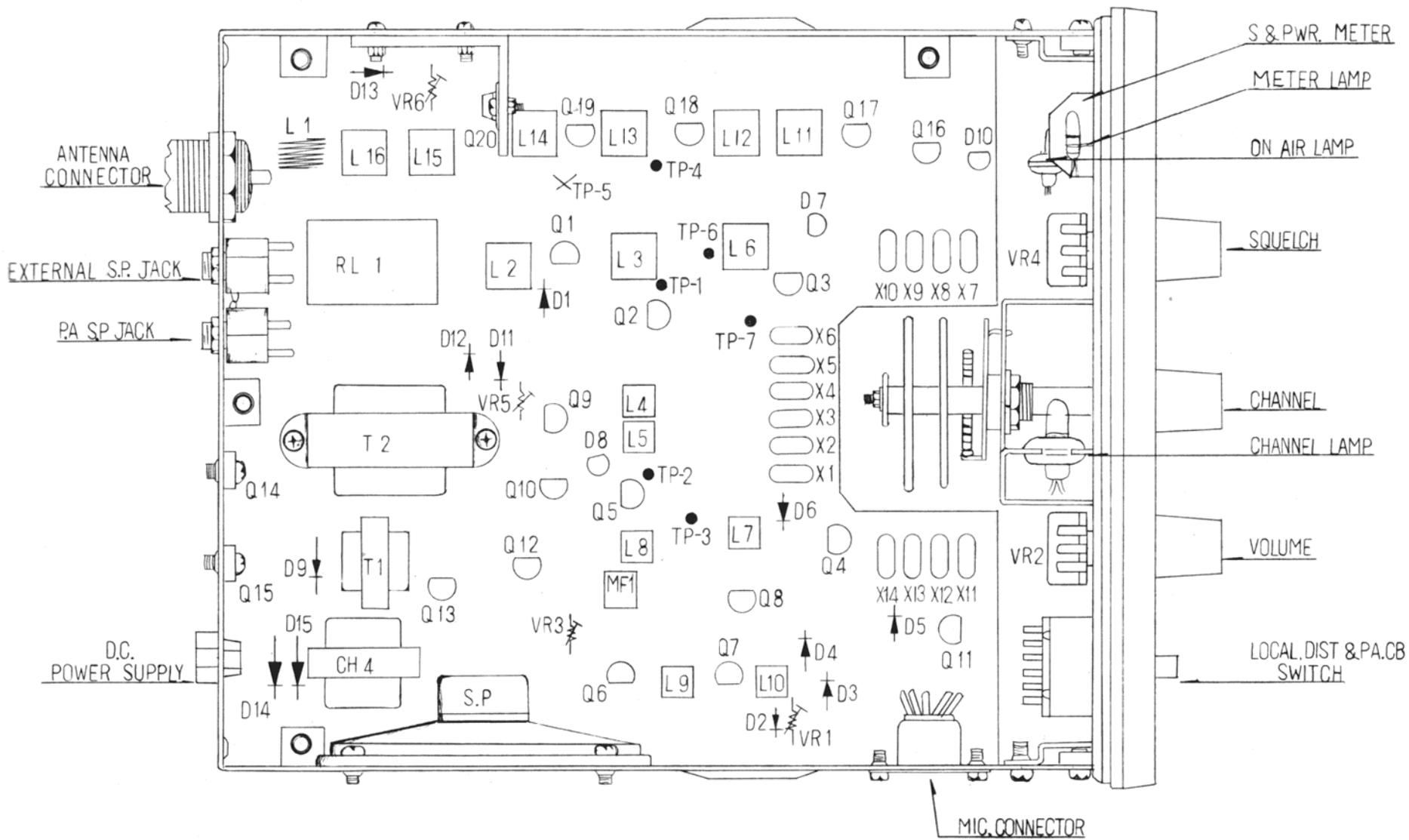
	Item	Adjusting Point	Measuring Point	Adjusting Measuring Value	Measuring Instrument
4	1st IF	L4 L5	J3	Set the channel on Ch.11. Adjust SSG Freq. sharply on 10.615MHz. Align thru L4, L5 until AF output of J3 outputs maximum power by feeding approx. 20db output at 30% modulation to TP-1. It is normal if AF output measured 3V/8 ohm against 10db input to TP-1.	SSG VTVM, oscilloscope
5	1st local oscillator (37MHz)	L6	TP-6	This stage is common use with the oscillator on transmitter section. For alignment, refer to the instruction given in transmitter section.	Freq. counter VTVM
6	RF amplifier	L2 L3	J3	Set the channel on Ch.9. Align SSG freq. to the 9 Ch. frequency. Align L2, L3 until AF output of J3 obtains max. output feeding from antenna terminal J1 with 10db output at 30% modulation. AF output of J3 is 3V/8 ohm against RF input of 2db-3db.	SSG VTVM, oscilloscope

Note:

1. Make certain that prior to check, the AF output terminal (J3) must be connected with either 8 ohm speaker or non-inductive resistor.
2. SSG connection to TP-1, TP-2 must be made thru 0.04 – 0.1  $\mu$ F capacitor.

# SCHEMATIC DIAGRAM





**PARTS LIST**

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description	
Q	PC Board Transistor	HA-23C	X 2	Crystal	37.650	
		JSP-7001	3	Units	37.700	
		"	4	(HC-18U)	37.750	
		"	5		37.800	
		"	6		37.850	
		"	7		10.635	
		"	8		10.625	
		"	9		10.615	
		"	10		10.595	
		"	11		10.180	
		10	JA-1050G	12		10.170
		11	JSP-7001	13		10.160
		12	JA-1350Y	14		10.140
		13	JA-1600G			
		14	JA-7072	D 1	Diode	IS1588
		15	"	2		IN60
		16	JSP-7001	3		IS1588
		17	"	4		"
		18	"	5		"
		19	MPS-8000	6		"
20	MPS-U31-1	7		IN5856B		
X	Quartz	37.600	8		"	
			9		IS1210	

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description
D 10	Diode	IN5856B	CH-2	Micro-Inductor	HC-10 $\mu$ H
11		IN60	3	RF Choke	
12		"	4	Choke Trans	E-24-001-1
13		"			
14		S-1.5-01	T 1	Input Trans	F-19-004
15		"	2	Output Trans	E-35
			RL-1	Relay	AE2341
L 1	Solenoid Coil		VR-1	Semi-Fixed VR	20KB
2	RXANT Coil	HC-23C-100-1	2	VR (with S)	5KA
3	RXRF Coil	100-2	3	Semi-Fixed VR	20KB
4	IFT	100-7301	4	VR (without S)	20KB
5	IFT	"	5	Semi-Fixed VR	20KB
6	OSC Coil	HC-23C-100-7	6	"	200KB
7	IFT	100-7301			
8	"	100-7103	R 1	Resistor	Carbon 4.7K
9	"	100-7101	2		Solid/4W 4.7K
10	"	100-7102	3		Carbon 1K 14VJ
11	TXMIX Coil	HC-23C-100-6	4		470 $\Omega$
12	"	"	5		4.7K
13	TX Drive Coil	HC-23-100-3	6		22K
14	TXRX Coil-1	100-4	7		1K
15	"	"	8		1K
16	TXRF Coil-2	100-5	9		1K
CH-1	Micro-Inductor	2.2 $\mu$ H	10		2.2K

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description
R 11	Resistor	Carbon 12K	R 36	Resistor	Carbon 1/4W 3.3K
12		100Ω	37		3.3K
13		100Ω	38		2.2K
14		100Ω	39		4.7K
15		15K	40		15K
16		4.7K	41		5.6K
17		1K	42		33K
18		Solid 1/4W 4.7K	43		68K
19		Carbon 1/4W 1K	44		6.8K
20		1K	45		330K
21		2.2K	46		330K
22		2.2K	47		3.3K
23		2.2K	48		33K
24		1K	49		1K
25		1K	50		3.3K
26		5.6K	51		5.6K
27		22K	52		22K
28		470Ω	53		100Ω
29		220Ω	54		68Ω
30		6.8K	55		0.5Ω
31		220K	56		220Ω
32		6.8K	57		Solid 1/4W 100Ω
33		33K	58		Carbon 1/4W *(22Ω)
34		12K	59		10Ω
35		33K	60		*(22Ω)

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description	
R 61	Resistor	Carbon 1/4W 4.7K	C 3	Capacitor	(Ceramic) 30P(CH)	
62		4.7K	4		" 150P(CH)	
63		15K	5		" 40P(CH)	
64		470Ω	6		" 110P(CH)	
65		2.2K	7		" 0.01	
66		15K	8		" 0.01	
67		470Ω	9		" 70P(CH)	
68		220Ω	10		(Mylar) 0.001	
69		680Ω	11		(Ceramic) 100P	
70		12K	12		(Mylar) 0.01	
71		22Ω	13		" 0.01	
72		100Ω	14		(Ceramic) 100P(UJ)	
73		*10Ω	15		" 0.01	
74		*68Ω	16		" 40P(SH)	
75		56Ω	17		" 0.01	
76		4.7K	18		" 0.001	
77		680Ω	19		" 0.01	
78		*(22Ω)	20		" 70P(CH)	
79		4.7K	21		" 0.01	
80		100Ω	22			
81		Solid 1/4W	330Ω		23	(Ceramic) 1P(CH)
82			2.2K		24	" 0.02
					25	
C 1		Capacitor	(Ceramic) 0.01		26	(Ceramic) 0.01
2			" 150P(CH)		27	" 30P(CH)

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description
C 28	Capacitor	(Ceramic) 0.01	C 53	Capacitor	(Electro)3.3 $\mu$ F-16V
29		" 0.04	54		(Ceramic) 0.01
30			55		" 500P
31		(Ceramic) 0.04	56		(Electro)47 $\mu$ F-16V
32		" 2P	57		" 330 $\mu$ F-16V
33		" 0.04	58		" 100 $\mu$ F-16V
34			59		(Mylar) 680
35		(Ceramic) 0.04	60		(Electro)
36		" 0.04	61		
37		" 0.04	62		(Electro)1000 $\mu$ F-16V
38			63		" 47 $\mu$ F-16V
39			64		(Ceramic) 0.02
40		(Ceramic) 100P(CH)	65		" 0.04
41		" 0.02	66		" 0.02
42		" 0.01	67		" 0.01
43		(Mylar) 0.002	68		" 0.01
44		(Ceramic) 0.04	69		" 150P(CH)
45		(Electro)10 $\mu$ F-16V	70		" 0.01
46		(Ceramic) 0.04	71		" 0.001
47		" 0.01	72		" 62P(CH)
48		" 0.01	73		" 30P(CH)
49		(Electro)4.7 $\mu$ F-16V	74		" 0.01
50		(Ceramic) 0.1	75		" 30P(CH)
51		(Mylar) 0.005	76		" 0.01
52		" 0.001	77		" 150P(CH)

Symbol No.	Name of Parts	Description	Symbol No.	Name of Parts	Description
C 78	Capacitor	(Ceramic) 0.04	C103	Capacitor	(Ceramic) 0.02
79		" 3P(CH)	104		" 0.02
80		" 120P(CH)	105		" 0.02
81		" 20P(CH)	106		" 0.02
82		(Mylar) 0.001	107		" 0.02
83		(Ceramic) 0.01	108		" 0.01
84		" 70P(CH)	109		" 0.01
85		" 150P(CH)	110		" 1P(CH)
86		(Electro)33 $\mu$ F6.3V	111		(Electro)1 $\mu$ F-16V
87		(Ceramic) 0.01	112		(Ceramic) 0.01
88		" 50P(CH)	113		(Electro)3.3 $\mu$ F16V
89		" 150P(CH)	114		(Ceramic) 20P(CH)
90		" 150P(CH)	115		" 0.001
91		" 100P(CH)	116		" 50P(CH)
92		" 0.01	MF 1		(Ceramic filter)
93		" 0.01			CFU455H-2
94		(Electro)3.3 $\mu$ F16V			
95		(Ceramic) 0.01			
96		(Electro)10 $\mu$ F-16V			
97		(Ceramic) 0.01			
98		" 0.01			
99		" 0.01			
100					
101					
102					

Note:

The technical information, circuit diagram, adjustment & check out chart and parts list are only for the use of qualified person with a first or second class radiotelephone license in servicing this transceiver. It is the users responsibility to operate this unit at all times in accordance with the requirements of F.C.C. Citizens Radio Service regulations.

Do not attempt to make any transmitter tuning adjustment. Transmitter adjustments are profibited by the F.C.C. unless the unit is adjusted by a first or second class radiotelephone license holder. A Citizens Band or amateur license is not applicable.

**CITIZENS BAND FREQUENCIES PROVIDED BY F.C.C.**

CHANNEL	CHANNEL FREQUENCY	CHANNEL	CHANNEL FREQUENCY	CHANNEL	CHANNEL FREQUENCY
1	26.965 (MHz)	9	27.065 (MHz)	17	27.155 (MHz)
2	26.975	10	27.075	18	27.165
3	26.985	11	27.085	19	27.175
4	27.005	12	27.095	20	27.185
5	27.015	13	27.105	21	27.205
6	27.025	14	27.115	22	27.215
7	27.035	15	27.125	23	27.225
8	27.055	16	27.135		

**SEIKI ELECTRONICS INC.**

4-48-9 KOKURYO, CHOFU-CITY

TOKYO 182, JAPAN

JAPAN